GREENHOUSES
Discover Your Growing Potential
S
ince 1998, Solar Innovations® has grown to become a leader in the architectural glazing industry, providing innovative solutions to customers all over the world. With over 25,000 projects completed, our Pine Grove, PA LEED Gold-designed manufacturing facility produces the most complete product line in the industry. With this capability, we provide a cohesive look across the entirety of a project’s glazing needs. Our door, window, skylight, and structure systems have been recognized to be among the highest in quality and performance for both the commercial and residential markets. As a single-source manufacturer of aluminum, wood, and vinyl products, we tailor our systems to meet the project’s specific needs.

To further stand out, our custom hardware is machined in-house, delivering a level of craftsmanship to our products that is unmatched in the industry. Also, most of our engineering and product testing is done in our modern testing facility, providing our customers with exacting standards and specifications.

Why Solar Innovations®?

INNOVATIVE
Solar Innovations®—it’s in the name. Our customers’ needs force us to think outside the box. That, paired with creative thinking from our team, makes our products stand head and shoulders above the rest. No project is too big or too small for us to handle.

HIGH-PERFORMING
With two state-of-the-art in-house test labs, our products exhibit some of the highest performance ratings in the industry. Solar Innovations® offers the largest, impact-rated folding glass walls and the only impact-rated glazed structure with operable vents, windows, and doors. Our products can be designed and engineered to your specific location.

Our product certifications include:
- VIRC
- AAMA
- Florida Impact
- Texas certification (TDI)

DURABLE
Our systems can be designed to meet coastal requirements, limiting visible wear and tear. We have advanced aluminum finishes and stainless steel components, reducing the corrosive effects of the elements in coastal regions.

SINGLE-SOURCE PROVIDER
We are a single-source supplier of aluminum, wood, and vinyl-composite glazing systems. With the most complete product line on market, our systems bring complete cohesion across your project. Solar Innovations® machines much of its own hardware, bringing our systems to the highest level of quality.

ECO-FRIENDLY PRODUCTS
By using local suppliers we not only boost our local economy, but also reduce transportation times and fuel emissions. Our thermal-performance products as well as our skylight and structure solutions for daylighting reduce energy consumption. Also, our products include recycled content and are LEED friendly.

LEED credit categories (other credits may also apply):
- Materials & Resources (recycled content)
- Indoor Environmental Quality (daylight)
- Energy & Atmosphere (performance)
- Regional Priority (within 500 miles of our facility).

ECO-FRIENDLY FACILITY
Solar Innovations® takes environmental responsibility seriously; our LEED Gold-designed facility includes a solar array that meets 85 percent of our electricity needs and an expansion plan to put us at Net Zero. Through aggressive recycling policies, our waste is 98.5 percent landfill free.

MADE IN THE U.S.A.
All of our products are designed, engineered and manufactured in our 360,000+ square foot facility in the rural setting of Pine Grove, PA.

EASY TO OPERATE
All of our systems are user-friendly and straightforward. No matter the shape, size, or type of project, our products remain practical and manageable.

INSTALLATION
Whether a product is purchased directly from Solar Innovations® or through our dealer network, we can install and service all of our products within a six-hour radius of Pine Grove, PA. Our expertly-trained team is registered to complete installation and service work in at least 18 states.

REPAIR & REPLACEMENT SERVICES
Our team has the technical skill and experience to evaluate your situation and determine the most effective options for repair, service, or replacement of your product. All drawings and information are saved for each project, so a preliminary site visit isn’t always required.

Contents
1. Why Solar Innovations®?
2. Applications
3. Styles
4. Configurations
5. Enhancements
6. Construction
7. Performance
8. Glazing
9. Finishes
10. Details
11. Doors & Windows
12. Hardware
13. Ventilation
14. Decorative Touches
15. Accessories
16. Heating and Cooling; Fan Options
17. Benches
18. Trolleys; Shelves: Hangers
19. Irrigation Systems
20. Lighting
21. Environmental Control Systems
22. Shades and Blinds
23. Accessory Packages
24. Checklist
25. Complete Product Line

Get in Touch
There are three convenient ways to work with Solar Innovations®. If you aren’t quite sure please feel free to call us directly at 800 618 0669.

1. SOLAR INNOVATIONS® DEALER NETWORK
Our extensive network of dealers throughout the United States has experience in the glazing industry and with our products. Dealers are frequently able to visit the job site and work one-on-one with the customer, aiding in design, local permits, and installation.

2. ARCHITECTS, GLAZIERS OR CONTRACTORS
Your architect, glazier, or contractor can work with our inside sales designer to ensure you receive the best product information. Specifications, quotes, and drawings can be directed to you or reviewed.

3. INSIDE SALES DESIGNER
Contact our inside sales designers directly to help plan and specify your project at 800 618 0669.
Solar Innovations® offers greenhouses that range from garden windows to huge research facilities with multiple zones and sophisticated environmental control systems. Whatever your requirements are, we have the perfect solution.

**APPLICATIONS**

**Commercial**

Commercial greenhouses are designed to generate revenue and are tailored to fit specific business needs. They are commonly used by florists, restaurants, grocery stores, and wineries. These greenhouses are typically used to grow flowers and vegetables, as dining space, or as product display areas. Structures and floor plans are designed to suit specific needs, ranging in style from decorative to contemporary, and if guests utilize the space, shading and drip irrigation systems can be installed to establish an ideal environment that is suitable for both plants and people.

**Research/Educational**

These greenhouses are primarily used in agricultural extension departments, universities, medical and commercial research facilities, biotechnology labs, and even K-12 schools. They allow for meticulous control over propagation, growth, and the environmental conditions needed for precise data collection. They provide students a unique opportunity to study horticulture first hand or even raise butterflies! Multiple zones can be incorporated into your greenhouse, allowing for separate research projects in each room. With this, cross contamination is reduced and each zone can maintain specific growing conditions and control systems. Temperature, lighting, nutrients, shading, water, and air circulation can be controlled and monitored electronically, allowing educators to focus on the lesson rather than greenhouse and plant maintenance.

**Institutional**

Institutional greenhouses are often used by both private and public entities, such as clubs, foundations, and retirement communities. Retirement community residents can benefit greatly from the addition of a greenhouse, because gardening is seen as a low impact solution to the elderly’s need for physical activity. Studies have also shown that exposure to the sun’s rays can provide health benefits. Depending upon your application, Solar Innovations® can work with you to ensure safety concerns are addressed and building codes are carefully followed.
Atrium
Atriums are a blend of traditional construction and glazed aluminum design. Originating in ancient Rome as open air courtyards, today they are generally enclosed structures with glass roofs, traditional construction framing, and large windows, creating a greenhouse environment. Many atriums are decorative and follow classic styling, often with columns lining the walls, finials and ridge cresting adorning the skylight, and grids in the windows. The frame finish of both the skylight and windows can be custom matched to any existing frame. This type of structure will provide adequate lighting from both above and through the windows, allowing virtually any type of plant to flourish.

Urban
Urban gardening has become popular as gardeners are revitalizing unused spaces such as small parks, yards, terraces, balconies, and rooftops by growing vegetables or converting small backyards into flower beds. Many people believe greenhouses require a large plot of land, but this is not the case. Urban greenhouses are smaller and well-suited to city spaces. They can produce vast quantities of plants in a controlled and protected environment. Floor to ceiling trellises can be installed for climbing plants, such as cardinal vines, vining beans, and honeysuckle. To utilize space, tiered benches can be added while areas underneath the benches can be used for plants with low light requirements.

Propagation
The addition of a propagation greenhouse with adequate bench space and a potting area can lead to a flourishing summer garden. Temperature, water, and sunlight can easily be monitored and controlled for the cultivation of a variety of seeds. Also, plants can be hardened in preparation of outdoor transplant at the end of spring. Our sales designers can work with you to make the appropriate accessory selections.

Dual Function: Plants and People
A dual-function greenhouse is dedicated to both plants and people. Growing areas can line the walls or groupings can be arranged in such a way to reserve space for other activities. Plant stands and hanging baskets can maximize the vertical space of the greenhouse. The addition of a sitting area allows the weary gardener an opportunity to bask in the fruits of his or her labor, enjoying the beautiful flowers and fruits produced by their plants. The utilization of this space is only limited by the imagination.
Garden Windows
Think of garden windows as small-scale greenhouses. They are the perfect solution when space is so limited that there is no suitable site or zoning does not allow for a full-scale greenhouse. Solar Innovations® can custom manufacture the size and shape to fit any existing window opening. The garden window is designed to incorporate ridge vents and operable windows for air circulation and ventilation. Heating and cooling is provided by the home’s existing systems. Garden windows can be much larger than the name suggests. A walk-in garden window can be incorporated into your home with a door so you are physically able to step inside the unit. To complete the unit, shelves can be added on all three sides to maximize your growing space.

Specialty Structures
CITRUS
Originally called an orangery, which featured cement or brick walls with windows, today’s citrus greenhouses are all glass and aluminum. They can be designed for specific growing temperature ranges to foster trees such as oranges, mangos, papaya, guava, kumquats, and an assortment of tropical plants. They are typically decorative with traditional styles featuring ridge cresting, finials, and decorative grid work. The interior environment can be equipped with benches and climate-control accessories like heaters, evaporative coolers, humidifiers, and shades, all of which can be automated.

BONSAI
Bonsai is an ancient form of botanical art. A bonsai grower may begin their collection in the house, but as the collection grows, it may become time to consider a custom bonsai greenhouse. Multiple zones can be incorporated to accommodate various growing requirements. One zone can be designed for tropical trees with high temperature and humidity requirements, while another can have cool temperatures and dormancy hours for evergreen varieties.

PALM
Tropical trees, like palms, need warm temperatures and proper humidity. Solar Innovations® offers several humidifier options to stabilize humidity levels. Circulation fans can be added to move air and help prevent the spread of disease.

ORCHIDS
Raising orchids in a residential setting can be challenging because orchids thrive in humidity above 50 percent. Certain varieties require high temperatures, humid environments, and frequent watering and do not thrive in most environments. An orchid greenhouse can include multiple zones that differ in temperature, light range, humidity, and water supply and can be precisely monitored by an environmental control system.

Hobby
Hobby greenhouses are perfect for enthusiasts whose collection has outgrown their window sill, but are not ready for a sizable structure. These greenhouses are designed to meet the needs of entry level gardeners. It is perfect for the gardener who wishes to start a few trays of seedlings in the spring or overwinter potted deck plants. Hobby greenhouses typically feature simple configurations and only include a door, windows, roof ventilation, and possibly a greenhouse bench. These structures are typically not equipped with motorized accessories.

Tree/In-ground greenhouses
Greenhouse growing is not limited to small- and medium-sized potted plants. Parts of the floor can be exposed to the earth beneath, allowing for the grower to let plants flourish in the ground itself. For the tree grower, the height of the greenhouse can be increased to accommodate mid-sized trees that will thrive in any weather. For removal of these trees, giant swing doors can be incorporated into the design.
Even though any two greenhouses may be made of the same materials and have the same functionality, the aesthetics can be drastically different, as illustrated by the English and Contemporary greenhouses.

**English**
An English greenhouse is the epitome of traditionally classic appearance. They are highly ornate yet functional and add charm to a home or business. English greenhouses may include decorative elements such as dormers, ridge cresting, finials, grids, masonry base walls, or raised panels. Pilasters, historically-designed gutters and Palladian arches also enhance the structure’s traditional appearance on the exterior. Crown moulding, bar caps in various profile options and decorative castings bring the same character into the interior space.

**Contemporary**
Unlike their decorative counterparts, contemporary greenhouses consist of large glass areas, clean lines and a linear format. Mullions are used to allow for long projections. The greenhouse’s finish can enhance the modern appearance. Popular choices include white, black, and clear anodized, which is often used in industrial settings. Stainless steel cladding can be applied directly to the aluminum frame as well. The interior of the greenhouse achieves a modern flare through the use of flat rafters and commercial grade accessories.
Once you have decided upon the style of your greenhouse, it is helpful to determine the overall shape of your structure as you begin to design your greenhouse. There are six standard configurations but Solar Innovations® will work with you to design whatever structure your plan requires.

**Straight Eave, Double Pitch**
Double pitch is a classic shape for greenhouses and is the most common configuration for free-standing units. It provides a uniform space that is tallest at the ridge. As you determine the roof pitch, keep in mind the surrounding structures, as well as the fact that each plane of the roof can employ a different pitch.

**Straight Eave, Lean-to**
A straight eave, lean-to design is the most common configuration for greenhouses attached to another structure. They tend to require a smaller investment of materials when compared to a double pitch, but can provide the same interior area. This configuration is an excellent option if you only have a small amount of space, though it works just as well over large spans along a building. An advantage to this shape is the solid rear wall, which can act as thermal storage for solar heat and a suitable place for shelves.

**Curved Eave, Double Pitch**
Reminiscent of wooden greenhouses of the past, a curved eave, double pitch configuration, exhibits a classic look, especially when adorned with decorative elements, such as finials and ridge cresting. The curve in the wall can begin high on the rafter to allow for taller interior elements, or low on the rafter for a more traditional look.
Curved Eave, Lean-to
Curved eave, lean-to structures have eaves that are curved and can evoke two distinct styles depending on how they are configured. Curves that begin high on the rafter tend to exhibit a more contemporary aesthetic while curves low on the rafter allow for a more traditional look.

Bull Nose End
This roof design includes a double-pitch section that tapers into a nose. It is also known as a conservatory nose or Victorian-style nose. The nose typically projects half the width of the structure with six to nine segments comprising the radial shape. This feature can be utilized as a lean-to or grouped on opposite sides, creating a stand-alone octagonal structure that resembles a gazebo.

Hip End
In a hip end structure, all sides of the roof slope downward to the walls, usually at a gentle pitch. A hip end is easily adapted to numerous design styles. The size of the structure is typically smaller than a comparably sized gable end greenhouse, which can correlate to lower heating and cooling costs. Hip end greenhouses can be attached to a building or constructed as freestanding units.

Structural enhancements
Structural enhancements can add architectural appeal to your greenhouse. These elements often reflect traditional greenhouse styles. The most commonly used units are lanterns and dormers. Both designs will enlarge the size of the greenhouse and help to create a distinct design.

Dormers
Dormers project from a sloped roof, interrupting the roofline with a double-pitch sub-structure. They typically begin at the ridge line or in the middle of the roof. Multiple dormers can be used along a long span or one on each pitch of the greenhouse.

Lanterns
A lantern is located atop the roof and can span the entire length of the roof or occupy only a small section. It can feature a hip end, bull nose, or double pitch configuration. Vents can be incorporated for natural air circulation. Lanterns add a decorative element, and give English character to your greenhouse.

ENTRYWAYS & VESTIBULES
An entryway or vestibule may act as an air-lock and reduces cold air from infiltrating the greenhouse. This can prevent cold shock to the plants closest to the door. An entryway or vestibule can also offer storage and increase energy efficiency.
CONSTRUCTION

Placement
The position of the greenhouse on your property is key to the success of how it will perform. Maintaining proper sunlight, taking advantage of trees and ease of access are all concerns that should be addressed before ground is broken.

Locating your greenhouse
When attaching the greenhouse to your home or in an area near your home, the longest side should be within a 20 degree orientation to true south for optimum solar exposure. The position of the greenhouse isn’t critical when it never receives shade from any larger structures.

Foundations
While Solar Innovations® does not provide the foundation, we do make recommendations based on the greenhouse’s use and structure type. Please consult your local code official for regulations.

Concrete foundations
For greenhouses larger than 200 square feet, a concrete slab, continuous concrete footing, or a concrete block footing is required and should extend below the frost line. Concrete block footings should extend a minimum of six inches above grade. Embedding anchor bolts into concrete is the best way to tie down the structure. It is recommended that a waterproof compound be applied as a moisture barrier and surround the foundation with insulation panels.

Knee walls
Knee walls (base or pony walls) are typically between 30-36 inches tall and are a common feature in greenhouses. Applying a stone or brick veneer to a concrete knee wall is a cost-efficient way to achieve a classic look. Solar Innovations® recommends insulating the knee wall to optimize energy efficiency.

Flooring
Your greenhouse floor needs to be comfortable for the gardener, allow for drainage, and be sterile. A French drain can be used for drainage, but must be installed as the foundation is poured.

Concrete
Concrete can increase thermal mass storage and does not harbor mold or disease; however, it will require regular cleaning due to soil build up.

Tile
Tile is durable and easy to clean and offers many color and pattern options. Use slip-resistant or textured tile to help prevent falls.

Pavers with Gravel
Pavers are a great way to reduce costs and can be placed in footpaths for better footing while the gravel acts as a perfect drain for water.

Gravel
Gravel is the most economical choice and reduces the spread of mud and dust. However, the gravel may need to be replaced and weeds may sprout.

TREES
There are pros and cons with having trees near a greenhouse. The most common concern is that falling trees or limbs will damage the structure. Solar Innovations® uses tempered and laminated glass to reduce damage in the event of an impact. Deciduous trees can be beneficial because their foliage provides shade during the summer and allows for solar heat gain when their leaves drop in the winter.
Thermally-Enhanced Structures
The energy efficiency of your greenhouse can be greatly enhanced through the use of high-performance glazing and thermally-broken aluminum framing.

 NON-THERMAL STRUCTURE SILL WITH MONOLITHIC GLASS

 OUTSIDE TEMPERATURE: 0°
 INSIDE TEMPERATURE: 70°
 WORST CASE INSIDE SURFACE TEMPERATURE: 20°

 THERMALLY BROKEN STRUCTURE SILL WITH INSULATED GLASS

 OUTSIDE TEMPERATURE: 0°
 INSIDE TEMPERATURE: 70°
 WORST CASE INSIDE SURFACE TEMPERATURE: 38.1°

 HIGH-PERFORMANCE GLAZING UNIT

 THERMAL BREAK
A thermal break separates the aluminum and minimizes conductivity of heat and cold from the outside to the inside while ensuring the structure’s interior remains comfortable all year long. Solar Innovations® offers two types of thermal break systems: Polyamide Strut and Pour and Debridge. In the first method, a polyamid strut is threaded into the cavity between two aluminum profiles and crimped into place. In the Pour and Debridge system, liquid polyurethane is poured into aluminum cavities that have been machined with an Azo-Brader, that allows for the polymer to mechanically lock in place. Both methods improve thermal efficiency by breaking the highly conductive properties of aluminum. Nonthermal aluminum frames should only be used for interior spaces or where thermal conductivity is not important.

 Impact-Rated Structures
For coastal applications Solar Innovations® is proud to stake claim to the industry’s only impact-rated glazed structure with operable vents, windows and doors. Build with the peace of mind that your greenhouse can withstand the harshest conditions.

 Testing Results
SIG200 Lean-To Structure as manufactured by Solar Innovations®. NCTL-110-20222-1

 Air Infiltration Test (ASTM E283):
- Pressure of 1.6 psf (75 Pa): 0.06 CFM/ft² 18 (L/min)/m² infiltration.
- Pressure of 6.2 psf (300 Pa): 0.14 CFM/ft² 42 (L/min)/m² infiltration.

 Air Exfiltration Test (ASTM E283/ ASTM E547):
- Pressure of 1.6 psf (75 Pa): 0.05 CFM/ft² 15 (L/min)/m² infiltration.
- Pressure of 6.2 psf (300 Pa): 0.11 CFM/ft² 33 (L/min)/m² infiltration.

 Water Penetration Test (ASTM E331):
- Water pressure of 15.0 psf (718 Pa) and 5.0 (gal/h)/ft² 204 (L/h)/m², no leakage.

 Uniform Structural Load Test (ASTM E330):
- Positive Design Pressure: 65 psf (3112 Pa)
- Positive Design Pressure: 65 psf (3112 Pa)

 Florida Product Approval: Impact FL Approval No. Pending

 For more information on testing visit solarinnovations.com/information/testing
**Insulated Glass Recommendations**

Glazing choice plays a critical role in the performance of your greenhouse, and the selection is both location and design specific. Low-E coatings allow the sun’s rays to pass through the glass while reducing the amount of heat transfer. U-values measure the amount of heat transferred through glass. The lower the value, the better it insulates. The value for a typical single pane of glass starts around 6.0 whereas you can expect values around 0.13 for insulated glass with Low-E coatings, stainless steel spacers, and argon infill. Solar Innovations® sales designers will work with you to determine your best options.

**Double and Triple Glazed Glass Specifications**

<table>
<thead>
<tr>
<th>Double Glazed Glass Specifications</th>
<th>Overall Unit Thickness</th>
<th>U-Value</th>
<th>R-Value</th>
<th>Solar Heat Gain Coefficient</th>
<th>Reflectance Out</th>
<th>Reflectance In</th>
<th>UV Transmission</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clear/180</td>
<td>1⅛”</td>
<td>0.26</td>
<td>4.00</td>
<td>0.27</td>
<td>65%</td>
<td>11%</td>
<td>12%</td>
</tr>
<tr>
<td>Clear/272</td>
<td>1⅛”</td>
<td>0.25</td>
<td>4.00</td>
<td>0.27</td>
<td>65%</td>
<td>11%</td>
<td>12%</td>
</tr>
<tr>
<td>Clear/366</td>
<td>1⅛”</td>
<td>0.25</td>
<td>4.00</td>
<td>0.27</td>
<td>65%</td>
<td>11%</td>
<td>12%</td>
</tr>
<tr>
<td>Clear/340</td>
<td>1⅛”</td>
<td>0.25</td>
<td>4.00</td>
<td>0.27</td>
<td>65%</td>
<td>11%</td>
<td>12%</td>
</tr>
<tr>
<td>Gray/180</td>
<td>1⅛”</td>
<td>0.26</td>
<td>3.85</td>
<td>0.27</td>
<td>65%</td>
<td>11%</td>
<td>12%</td>
</tr>
<tr>
<td>Gray/272</td>
<td>1⅛”</td>
<td>0.26</td>
<td>4.00</td>
<td>0.27</td>
<td>65%</td>
<td>11%</td>
<td>12%</td>
</tr>
<tr>
<td>Gray/366</td>
<td>1⅛”</td>
<td>0.26</td>
<td>4.00</td>
<td>0.27</td>
<td>65%</td>
<td>11%</td>
<td>12%</td>
</tr>
<tr>
<td>Gray/340</td>
<td>1⅛”</td>
<td>0.26</td>
<td>4.00</td>
<td>0.27</td>
<td>65%</td>
<td>11%</td>
<td>12%</td>
</tr>
<tr>
<td>Bronze/Clear</td>
<td>1⅛”</td>
<td>0.25</td>
<td>4.00</td>
<td>0.27</td>
<td>65%</td>
<td>11%</td>
<td>12%</td>
</tr>
<tr>
<td>Bronze/180</td>
<td>1⅛”</td>
<td>0.26</td>
<td>4.00</td>
<td>0.27</td>
<td>65%</td>
<td>11%</td>
<td>12%</td>
</tr>
<tr>
<td>Bronze/272</td>
<td>1⅛”</td>
<td>0.25</td>
<td>4.00</td>
<td>0.27</td>
<td>65%</td>
<td>11%</td>
<td>12%</td>
</tr>
</tbody>
</table>

**Low-E Glazing**

- **LoE 272**: LoE 272 is the most common and has a very slight green tint and assists in regulating temperatures in a greenhouse, keeping it cooler in the summer and warmer in the winter.
- **LoE 340**: LoE 340 is used when a greenhouse needs to be shaded from intense direct sunlight, protecting delicate plants like orchids. A coating is applied to clear glass, which blocks the sun and causes a soft blue tint.
- **LoE 366**: LoE 366 is the best insulation choice. It blocks 95% of the sun’s harmful UV rays, which helps preserve the color and composition of furnishings, draperies, and wall treatments.
- **LoE 180**: LoE 180 is an ideal choice for greenhouses attempting to generate solar heat gain, particularly with cooling accessories. This glazing is popular for colder climates.
- **LoE i89**: This energy-saving fourth surface coated glass can allow for double-pane windows to meet ENERGY STAR® guidelines. LoE i89 is applied to the indoor surface, preventing heat from escaping the room and lowering U-factors.

**Dynamic Glazing**

- **Thermochromic Glazing**
  - Thermochromic glazing is a self-tinting glass technology that darkens gradually when heated by direct sunlight.

**Diffused Light Glazing**

- **SOLERA®**: With an opaque white appearance, SOLERA® offers greatly increased energy efficiency, thermal comfort, and glare reduction while allowing diffused soft natural light into the space.

**LUMIRA® AEROGEL**

- When LUMIRA®, an aerogel-filled polycarbonate, is installed, thermal ratings are increased and light transmission is decreased. At the same time, glare and sound transmission are reduced.
FINISHES

Metal Cladding
Cladding can be added to the exterior of a greenhouse for aesthetic purposes. Copper and bronze claddings are popular additions to historically-styled greenhouses. Stainless steel cladding is appropriate for a modern greenhouse or coastal applications and will not corrode.

Maintenance
A greenhouse, like any other building, will require maintenance from time to time. The frame and glass will accumulate dust through the seasons, and will need to be removed. Solar Innovations® does not recommend using harsh chemicals. A solution of water, vinegar, and dish detergent will work well to clean the glass and frame. The key is to remove any dirt build-up from the frame, which will prevent future maintenance issues. Operable window and vent tracks need to be cleaned and checked to maintain proper function. Always test your greenhouse accessories, including heating, cooling, shades, operable vents, and windows as a new season approaches. Motorized operations, such as ridge vents, will need occasional lubricating.
Anatomy of a greenhouse

1. Finial
2. King post
3. Ridge cresting
4. Operable ridge vent
5. Operable shades
6. Heater
7. Ring & collar tie
8. 4’ grow light
9. Ebb & flow bench
10. Gable pediment
11. Misting irrigation system
12. Gutter
13. Downspout
14. Transom
15. Window
16. Grid
17. Cold growing frame
18. Plant shelf
19. Eave spandrel
20. Heat mat
21. Medium grow light
22. 4’x8’ bench with soil tray
23. Appliqué
24. Greenhouse sensor
25. Potting bench with sink
26. LED lamp
27. Trellis
28. Circulation fan
29. Drip irrigation system
30. Base panel
31. Decorative corner post
32. Screen
33. Operable eave vent
34. Small grow light
35. 4’x8’ bench
36. Flat grow light
37. Hose reel
38. Fertilizer injector
39. Environmental control system
40. Humidifier/fogger
41. Evaporative cooler

solarinnovations.com
Contact a sales designer at 800 618 0669 x3219
or email skylight@solarinnovations.com
TERrace and French Doors
Terrace doors are single swing doors, while French doors are a set of two swinging doors that operate opposite one another. Units can be hinged left or right and swing in or out. Sizes are custom designed and are constructed of the same materials of the structure.

Dutch Doors
Dutch doors can be thought of a hybrid door and window. They are swing doors that are split horizontally, allowing for operation of the top half like a window or the whole door. They can also be paired in a French door configuration.

Casement Windows
Casement windows hinge on the left or right and open like a book. They allow for more air circulation than awning windows and can be inswinging or outswinging.

Tilt-turn Windows
A tilt-turn window is a hybrid of a casement and hopper window with a single dual-operation handle.

Pivot Windows
Pivot windows function just like pivot doors and work well when the jamb is not a suitable location to hinge.

Hopper Windows
A hopper window is an operable window typically used above a door or window to ventilate the greenhouse.

Fixed Windows
Fixed windows do not operate and are appropriate for areas where the window is difficult to reach.

For more information on doors and windows visit solarinnovations.com
Operable vents, windows, and doors can promote convective air ventilation in your greenhouse. Proper planning will provide fresh air and cooling to the living space and lower energy consumption.

**RIDGE AND EAVE VENTS**

The use of ridge vents, which are placed at the roof’s highest point, reduces the chance of the greenhouse overheating. When hot air rises and becomes trapped in the peak of the roof, the ridge vents open via a motor or a pole operator and allow the hot air to escape convectively. Multiple bays can be joined together, and the entire roof line can open. Windows and eave vents act in tandem with ridge vents to add natural air circulation and draw cool, fresh air into the greenhouse while forcing hot air out through ridge vents. To keep pesky insects from invading the space, screens can be added to both ridge and eave vents.

**THERMOSTATICALLY CONTROLLED**

Ridge and eave vents can be mechanically controlled by linear actuator motors, contained in a weatherproof housing. Once the greenhouse reaches a designated temperature the vents will open or close. Each vent is operated from a thermostat mounted in the greenhouse. It is critical to place the thermostat away from heaters and direct sunlight. If needed, the automatic controls can be overridden by the operator.
Decorative accessories will take your structure from the ordinary to the extraordinary. These features will give your greenhouse the classic English charm that our customers love and expect.

**Grid Types** (For windows, transoms and base panels)

- Traditional
- Wide Traditional
- Colonial
- Low Profile
- Ogee

**Grid Patterns**

- Traditional
- Arched
- Cross
- Double Gothic
- English
- Gothic

**Gutters**

- Box
- Decorative
- Greenhouse
- Restoration
- Eave Spandrel

**Horizontal Molding**

- Bulbous
- Crown
- Cyma
- Cyma Reversa
- Large Bulbous
**Vertical Trim**
- Beveled
- Concave
- Flat
- Ogee

**Finials**
- **7” Fleur de lis**
- **7” Fleur de lis with curve**
- **8½” Fleur de lis**
- **6¼” Fleur de lis**
- **27” Ball & Spire**
- **15½” Ball & Spire**
- **16” Ball & Spire**
- **21” Ball & Spire**
- **20¼” Double Ball & Spire**
- **25½” Double Ball & Spire**

**Fillet**
- **7½” Spire**
- **10½” Spire**
- **4¼” Ball**
- **Bell Cap**

**Appliqués**
- **Fleur de lis**
- **Round**
- **Flower**
- **Sunken Fillet**

**Gable Pediments**
- **Arched Fan Option 1**
- **Arched Fan Option 2**
- **Hoffman Gable**
- **Open Radius**
- **Straight Fan**
- **Traditional Gable**

**Ridge Cresting**
- **Ivy**
- **Spire**
- **Fleur de lis**
- **Semi-round**
- **Gated**

**Gridded Transoms**
- **Traditional**
- **Cross**
- **Double Divide**
- **English**
- **Radius**

**Etched Transoms**
- **Pattern “A”**
- **Pattern “B”**
- **Pattern “C”**
- **Pattern “D”**
- **Pattern “E”**
- **Pattern “F”**
- **Pattern “G”**
- **Pattern “H”**
- **Pattern “I”**
- **Pattern “J”**
- **Pattern “K”**
- **Pattern “L”**

For more information on decorative touches visit solarinnovations.com/accessories
Heating and Cooling
The interior temperature of your greenhouse is critical to how well your plants will grow. Most greenhouses will need to be heated and cooled to provide the proper indoor environment for plants.

HEATING
While any heat source will keep a greenhouse warm, some tropical plants require it to be kept at a constantly warm temperature. Solar Innovations® sales designers will evaluate your structure’s needs and plant types when recommending a heating source.

ACCESSORIES
For more information on heaters visit solarinnovations.com/accessories

COOLING
Cooling a greenhouse is more involved and specific than heating. The wrong type of cooling can be detrimental to plants. Solar Innovations® recommends an evaporative method of cooling in addition to ridge and eave vents. As the heat accumulates and rises, ridge vents can be used to allow the hot air to escape. An evaporative cooler is needed when venting is not sufficient. This system blows outside air over a wet pad that dissipates heat, which in turn, blows into the greenhouse. This method is reliable, efficient, and can be automatically controlled.

ACCESSORIES
For more information on benches visit solarinnovations.com/accessories

BENCHES
Benching is not only an essential component to any greenhouse but also can be designed to meet the needs of a wide variety of growers. Solar Innovations® can build benches that best match the demands of each individual greenhouse. Here are just a few examples:

MASTER GARDENER POTTING BENCH
Potting benches are used as workstations and can be used to pot flowers, store tools, and prune plants. A sink can be incorporated to enhance its functionality.

ACCESSORIES
For more information on benches visit solarinnovations.com/accessories

INTERIOR MOUNT UNIT
Exterior health location
Locate louvered vent opposite of heater

EXTERIOR MOUNT UNIT
For large greenhouses Solar Innovations® recommends an exterior mount heater with a louvered vent mounted opposite the heater.

SINK
Your greenhouse will be much more functional with the addition of a sink which can stand alone or be incorporated into one of our benches.

INTERIOR MOUNT UNIT
Exterior health location
Locate louvered vent opposite of heater

EXTERIOR MOUNT UNIT
For large greenhouses Solar Innovations® recommends an exterior mount heater with a louvered vent mounted opposite the heater.

CIRCULATION FANS
Circulation fans are essential to the plant’s health as they eliminate hot and cold pockets, reduce condensation, and keep temperature and humidity uniform. Placing fans in opposite corners keeps a consistent rhythm of air movement.

INTAKE LOUVERS AND EXHAUST FANS
Typically used with uninsulated greenhouses, the exhaust fan expels excess heat from your greenhouse, while the intake louver brings in fresh air, and together they regulate temperature and promote healthy plant growth.

ROLLING
Rolling benches have fixed legs and a movable top, allowing for the workspace to shift from aisle to aisle, freeing up valuable space in the greenhouse.

TIRED
Tiered benches can stand up to three levels tall and can be placed above the bench to expand space or under the bench for low light plants.

GRAVEL
Gravel benches consist of a solid bench top, which is filled with gravel and water. This is an ideal bench for humidity loving plants such as tropicals and orchids.

SEEDLING
Seedling benches are raised beds on legs which allow you to grow plants directly in the soil. The bench has a solid bottom and can be designed to accommodate varying soil depths.

FAN OPTIONS
Plant health is vital to your greenhouse’s success, and air circulation plays a major role. Air movement reduces plant disease and can stimulate fertilization.
Trellises
Aluminum trellises are available in single or stacked configurations. Trellises can be as tall as needed and are appropriate for interior and exterior gardens.

Shelving
Shelving is a great way to expand your greenhouse’s growing area. The units can be placed directly in front of a window, on a solid wall, or located high on the eaves and come in a variety of styles.

Open Grate
Open grate shelves allow for optimal air flow and ease of maintenance and are available in galvanized steel or polyethylene plastic tops.

Wood
Wood shelving inserts are made of hardwood species, like Mahogany and Cedar. These slats can be stained or left in their natural state.

Adjustable Metal Bracket
Metal bracket shelving supports are an economical choice, have a functional appearance, and can be mounted above or below the shelf.

Decorative Casting Bracket
Decorative corner shelf supports work well with conservatory-style greenhouses and can double as a plant hanger.

Ring and Collar Ties
Ring and collars ties are a type of historical plant hanger and are attached to the structure. They can be adorned with an appliqué and hold medium weight plants in large quantities.

Aluminum Pipe Hangers
Aluminum pipe plant hangers are stationary tubes that can hold a large amount of medium to lightweight plants.

Single Rafter Hangers
Single rafter plant hangers utilize hooks placed in rafters to hang a single plant.

Sliding Hangers
A sliding plant hanger is designed with wheels built into the unit that make a plant’s relocation effortless.

Hangers
A variety of plants can be grown year round in hanging baskets within the greenhouse. Solar Innovations® offers a variety of hangers.

For more information on plant storage visit solarinnovations.com/accessories
Irrigation systems

Two-zone misting and drip irrigation system

An automatic watering system can regulate the flow of water and nutrients to your plants without the grower being onsite. Misting and drip systems are the types that are used most often in greenhouses.

Environmental Control System
Irrigation can be time-controlled or function through the use of sensors. An Environmental Control System can also monitor temperature, CO₂ levels and humidity and operate accessories such as heaters, evaporative coolers, vents and circulation fans.

zones:

ZONE 1: MISTING SYSTEM

25mm Tubing
Cut 8" longer on each end of rail. Tubing comes in 100', 500' & 1,000' rolls.

25mm PolyRail
PolyRail comes in 6' lengths and should be coupled to form a 12' rail. It can either be hung with jack chain from the ceiling or 2 risers installed on bench. PolyRail must be hung 2' above vegetation and no more than every 12' apart. Preassemble before inserting tubing.

Insert tubing into PolyRail so termination is visible and face down.

ZONE 2: DRIP SYSTEM

25mm Tubing Punch
Punch tubing every 30" while inserted into PolyRail. Punch not sold as part of a system.

White Pin
Sprays in a downward pattern.

Blue Pin
Sprays in an outward pattern.

Most components are interchangeable between drip and mist systems.

FOGGERS
Tropical plants often need 60-80 percent humidity, which is difficult to achieve without a fogging system. The fan blows water that produces humidity, and creates a slight fog.

滴灌系统

两个区的喷雾和滴灌系统

自动浇水系统可以调节水流到植物中，而不需要园丁在场。喷雾和滴灌系统是常用的两种系统。

环境控制系统
灌溉可以被时间控制或者通过传感器功能。环境控制系统还可以监测温度、二氧化碳水平和湿度，并操作加热器、蒸发冷却器、通风器和循环风扇等配件。

区域：

区域1：喷雾系统

25毫米软管
在每段软管的两端切长8"。软管有100英尺、500英尺和1,000英尺的长度。

25毫米聚乙烯软管
聚乙烯软管有6英尺的长度，并且应连接形成12英尺的软管。它可以挂在天花板或2根立柱上。聚乙烯软管必须挂在2'高度的植物上方，且每12'不能超过一个。预组装后插入软管。

插入软管到聚乙烯软管中，以便于终止，且正对下端。

区域2：滴灌系统

25毫米软管压嘴
在软管上每隔30"插入压嘴。压嘴不单独出售。

白色插头
喷雾下端。

蓝色插头
喷雾外侧。

大多数组件可以互换使用，用于滴灌和喷雾系统。

雾系统

热带植物通常需要60-80%的湿度，这很难在没有雾喷系统的情况下实现。风扇吹出的水可以产生湿度，形成略带雾的环境。

滴系统

对于更多信息，请访问solarinnovations.com/accessories。
Lighting
The amount of hours a plant grows can be extended with supplemental lighting known as grow lights. Most year-round greenhouses will require lighting during the winter so plants receive the necessary photoperiod for normal development. Grow lights can be used to produce artificial sunlight on shady days when plants do not receive sufficient sunlight. Plants can produce more flowers or fruit in a shorter amount of time with this additional lighting.

**HIGH EFFICIENCY LED LIGHT**
A durable and energy efficient, an LED grow light provides uniform lighting and is designed to improve yield. These grow lamps are fully programmable and use 40 percent less energy than High Pressure Sodium lights. They are also easy to install and you never need to replace bulbs.

**HIGH PRESSURE SODIUM LIGHT**
A high pressure sodium light emits more light in the red/orange wavelengths to promote greater flowers and fruit. It is recommended for production of vegetables and cut flowers. Using this light constantly, even during daylight, can provide increased production.

**METAL HALIDE LIGHT**
A metal halide grow light emits more light in the blue wavelength spectrum to promote vegetative plant growth. Plants grown under this type of light are typically taller and bushier.

**WORKSPACE LIGHTING**
Most lights are not designed to withstand the amount of water and humidity in greenhouses. Lights will eventually rust, break, or stop functioning. Water-resistant systems with fluorescent lights can be mounted at the ridge of a structure for illumination.

For more information on lighting visit solarinnovations.com/accessories
A fully functioning greenhouse often has many systems. They include watering, lighting, heating, ventilation, and various others. Plants will flourish if humidity, temperature, and air circulation are precisely controlled. Solar Innovations® recommends an environmental control system that can automate each accessory’s operation, easing the burden of maintenance.

For the environmental control system to function automatically, data is collected from sensors positioned inside the greenhouse and from a weather station attached outside. The system monitors the data and controls the operation of accessories from pre-determined settings. The ridge vents and windows will automatically open when the greenhouse becomes too hot. The evaporative cooler will start to operate if a desirable temperature is not reached. The same is true for heating and watering systems. Accessories can be grouped together or operated independently. For example, two ridge vents can be programmed to open simultaneously or independently. A staged opening allows ventilation units to open at varying degrees between the fully open and fully closed positions.

Environmental Control Systems

For more information on environmental control systems visit solarinnovations.com/accessories

Software can be installed on your computer to control the greenhouse’s settings. Daily records can be created and saved for future reference. The software is capable of setting off alarms if the temperature falls out of range, and can even send an alert to your cell phone.
Shades and Blinds

The summer sun may be too intense for some plants, causing them to burn or die. One way to avoid this situation is to install a shading system. Solar Innovations® provides operable, fixed, interior, and exterior shading systems. Most of our shades and blinds are designed for high moisture areas and are water, bacteria, and fungi resistant. Fixed shades permanently attach to the frame and are appropriate for greenhouses that are used to grow delicate plants such as orchids or other tropical flowers that may be sensitive to overexposure. Operable shades allow you to control the amount of light entering the greenhouse and are available in manual or motorized options.

Accessory Packages

Choosing the right greenhouse accessories can be a challenge for even the seasoned grower. The Solar Innovations® sales designers tailored the following packages to set you on the right path towards a successful greenhouse.

Year-Round House Plants
- Circulation Fans
- Heater
- Evaporative Cooler
- Fixed Benches
- Potting Benches
- Retractable Hose Reel
- Sliding Plant Hanger
- Shelves
- Fixed Shades
- Thermostats

Seeds/Propagate/Vegetables
- Circulation Fans
- Heater
- Evaporative Cooler
- Fixed Benches
- Potting Benches
- Raised Seedling Benches
- Retractable Hose Reel
- Grow Lights
- Trellis
- Heat Mats
- Thermostats

Orchids
- Circulation Fans
- Heater
- Evaporative Cooler
- Humidifier
- Fixed Benches
- Gravel Benches
- Drip System
- Retractable Hose Reel
- Fixed Tube Plant Hanger
- Control System

Palms
- Circulation Fans
- Heater
- Evaporative Cooler
- Humidifier
- Drip System
- Retractable Hose Reel
- Shades
- Control System

Tropical
- Circulation Fans
- Heater
- Evaporative Cooler
- Humidifier
- Drip System
- Retractable Hose Reel
- Sliding Plant Hanger
- Grow Lights
- Trellis
- Control System

Beginner Greenhouse
- Circulating Fans
- Heater
- Evaporative Cooler
- Standard Benches
- Thermostats

For more information on shades visit solarinnovations.com/accessories
**GREENHOUSE CHECKLIST**

Use this checklist to help guide you through the greenhouse design process. (check all that apply)

<table>
<thead>
<tr>
<th>Projected purchase date:</th>
<th>Budget:</th>
</tr>
</thead>
</table>

**Who will install the product?**

- [ ] Contractor
- [ ] Owner
- [ ] Other:

**Application** (pages 2-7): [ ] Commercial [ ] Residential [ ] New construction [ ] Replacement [ ] Plants and people [ ] Some plants [ ] Lots of plants [ ] Freestanding [ ] Attached — open to interior [ ] Attached — separated by doors

**What will you grow?**

- [ ] Orchids
- [ ] Palms
- [ ] Vegetables
- [ ] Tropical
- [ ] House plants
- [ ] Citrus trees
- [ ] Other:

**Intended use?**

- [ ] Force bulbs
- [ ] Propagate
- [ ] Start seedings
- [ ] Earth beds
- [ ] Raised beds
- [ ] Overwintering plants

**Which seasons will you use the greenhouse?**

- [ ] Spring
- [ ] Summer
- [ ] Fall
- [ ] Winter
- [ ] All seasons

**Decorative touches**

- [ ] Vents

**Vents**

- [ ] Closers, catches, limiters
  - [ ] Commercial
  - [ ] Residential

**Hardware** (page 25):

- [ ] Handle:
- [ ] Lock:
- [ ] Hinge:
- [ ] Commercial:

**Glass Railings**

- [ ] Walkways

**Walkways**

- [ ] Pool Houses
  - [ ] Other:

**Doors** (page 24):

- [ ] Terrace (swing)
- [ ] French
- [ ] Pivot
- [ ] Dutch

**Windows** (page 24):

- [ ] Fixed
- [ ] Casement
- [ ] Awning
- [ ] Hopper
- [ ] Tilt-turn
- [ ] Pivot
- [ ] Transom

**Hardware** (page 25):

- [ ] Closers, catches, limiters:
- [ ] Commercial:

**Roof pitch:**

<table>
<thead>
<tr>
<th>On slope dimension:</th>
<th>Ridge height:</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Doors** (page 24):

- [ ] Pivot Door

**Long life:**

- [ ] Entryways/Vestibules

**Shelving:**

- [ ] Hangers:

**Benches** (page 33):

**Irrigation** (pages 36-37):

- [ ] Misting system
- [ ] Drip system
- [ ] Fogger
- [ ] Retractable hose reel

**Lighting** (page 38):

- [ ] LED
- [ ] High pressure sodium
- [ ] Metal halide
- [ ] Workspace

**Environmental control system** (page 41):

**Shades** (page 42):

- [ ] Gravity-fed
- [ ] Manual roller
- [ ] Wide-span
- [ ] Exterior
- [ ] Fixed

**Accessory packages** (page 43):

- [ ] Year-round house plants
- [ ] Seeds/propagate/vegetables
- [ ] Orchids
- [ ] Palms
- [ ] Tropical
- [ ] Beginner

**Lighting** (page 38):

- [ ] LED
- [ ] High pressure sodium
- [ ] Metal halide
- [ ] Workspace

**Environmental control system** (page 41):

**Shades** (page 42):

- [ ] Gravity-fed
- [ ] Manual roller
- [ ] Wide-span
- [ ] Exterior
- [ ] Fixed

**Accessory packages** (page 43):

- [ ] Year-round house plants
- [ ] Seeds/propagate/vegetables
- [ ] Orchids
- [ ] Palms
- [ ] Tropical
- [ ] Beginner

**Heating** (page 32):

- [ ] Cooling:
  - [ ] Circulation fan
  - [ ] Exhaust fan
  - [ ] Louvered vent

**Heating** (page 32):

- [ ] Cooling:
  - [ ] Circulation fan
  - [ ] Exhaust fan
  - [ ] Louvered vent

**Benches** (page 33):

- [ ] Hangers:

**Trellises** (page 35):

**Shelving:**

- [ ] Hangers:

**Benches** (page 33):

**Irrigation** (pages 36-37):

- [ ] Misting system
- [ ] Drip system
- [ ] Fogger
- [ ] Retractable hose reel

**Lighting** (page 38):

- [ ] LED
- [ ] High pressure sodium
- [ ] Metal halide
- [ ] Workspace

**Environmental control system** (page 41):

**Shades** (page 42):

- [ ] Gravity-fed
- [ ] Manual roller
- [ ] Wide-span
- [ ] Exterior
- [ ] Fixed

**Accessory packages** (page 43):

- [ ] Year-round house plants
- [ ] Seeds/propagate/vegetables
- [ ] Orchids
- [ ] Palms
- [ ] Tropical
- [ ] Beginner

**Horizontal Moulding:** ______________________

**Vertical trim:** ______________________

**Finial:** ______________________

**Grid type:** ______________________

**Grid pattern:** ______________________

**Gutter:** ______________________

**Decorative touches**

**Vents**

**Doors** (page 24):

- [ ] Pivot Door

**Heating** (page 32):

- [ ] Cooling:
  - [ ] Circulation fan
  - [ ] Exhaust fan
  - [ ] Louvered vent

**Benches** (page 33):

**Irrigation** (pages 36-37):

- [ ] Misting system
- [ ] Drip system
- [ ] Fogger
- [ ] Retractable hose reel

**Lighting** (page 38):

- [ ] LED
- [ ] High pressure sodium
- [ ] Metal halide
- [ ] Workspace

**Environmental control system** (page 41):

**Shades** (page 42):

- [ ] Gravity-fed
- [ ] Manual roller
- [ ] Wide-span
- [ ] Exterior
- [ ] Fixed

**Accessory packages** (page 43):

- [ ] Year-round house plants
- [ ] Seeds/propagate/vegetables
- [ ] Orchids
- [ ] Palms
- [ ] Tropical
- [ ] Beginner

**Lighting** (page 38):

- [ ] LED
- [ ] High pressure sodium
- [ ] Metal halide
- [ ] Workspace

**Environmental control system** (page 41):

**Shades** (page 42):

- [ ] Gravity-fed
- [ ] Manual roller
- [ ] Wide-span
- [ ] Exterior
- [ ] Fixed

**Accessory packages** (page 43):

- [ ] Year-round house plants
- [ ] Seeds/propagate/vegetables
- [ ] Orchids
- [ ] Palms
- [ ] Tropical
- [ ] Beginner

**Heating** (page 32):

- [ ] Cooling:
  - [ ] Circulation fan
  - [ ] Exhaust fan
  - [ ] Louvered vent

**Benches** (page 33):

**Irrigation** (pages 36-37):

- [ ] Misting system
- [ ] Drip system
- [ ] Fogger
- [ ] Retractable hose reel

**Lighting** (page 38):

- [ ] LED
- [ ] High pressure sodium
- [ ] Metal halide
- [ ] Workspace

**Environmental control system** (page 41):

**Shades** (page 42):

- [ ] Gravity-fed
- [ ] Manual roller
- [ ] Wide-span
- [ ] Exterior
- [ ] Fixed

**Accessory packages** (page 43):

- [ ] Year-round house plants
- [ ] Seeds/propagate/vegetables
- [ ] Orchids
- [ ] Palms
- [ ] Tropical
- [ ] Beginner

**Lighting** (page 38):

- [ ] LED
- [ ] High pressure sodium
- [ ] Metal halide
- [ ] Workspace

**Environmental control system** (page 41):

**Shades** (page 42):

- [ ] Gravity-fed
- [ ] Manual roller
- [ ] Wide-span
- [ ] Exterior
- [ ] Fixed

**Accessory packages** (page 43):

- [ ] Year-round house plants
- [ ] Seeds/propagate/vegetables
- [ ] Orchids
- [ ] Palms
- [ ] Tropical
- [ ] Beginner

**Folding Glass Walls**

- [ ] Clear Glass Walls
- [ ] Slide & Stack Glass Walls
- [ ] Casement Windows
- [ ] Awning Windows
- [ ] Tilt Turn Windows
- [ ] Mulled Windows
- [ ] Hopper Windows
- [ ] Fixed Windows
- [ ] Sliding Glass Windows
- [ ] Folding Glass Windows
- [ ] Aluminum Curtain Walls
- [ ] Wood Curtain Walls

**GLASS STRUCTURES**

- [ ] Greenhouses
- [ ] Conservatories
- [ ] Sunrooms
- [ ] Canopies
- [ ] Pool Enclosures
- [ ] Pool Houses
- [ ] Walkways
- [ ] Glass Railings

**SKYLIGHTS**

- [ ] Fixed Skylights
- [ ] Curb Mount Skylights
- [ ] Barrel Vault Skylights
- [ ] Double Pitch Skylights
- [ ] Dome Skylights
- [ ] Single Slope Skylights
- [ ] Pyramid Skylights
- [ ] Walkable Skylights
- [ ] Retractable Skylights
- [ ] 90° Operable Skylights

**Residential and Commercial Customers**

**Most complete product line in the architectural glazing industry.**

**Sales:** 800 618 0669

solarinnovations.com/contact