

# VERTICAL & SLOPED GLAZED STRUCTURES & NON-OPERABLE WALL SYSTEMS



## Maintenance and Care Directions

Proper care of your product is necessary to protect its appearance and operation. Please follow the instructions below to extend the life and maintain the appearance and function of your product. **FAILURE TO FOLLOW THESE INSTRUCTIONS VOIDS YOUR WARRANTY**; it is recommended that you keep written maintenance records demonstrating your compliance with this Maintenance & Care Guide.

Our service team is available to assist you with any needs you may have regarding your system. Our qualified service technicians can provide service in most locations throughout the U.S. Please contact our service department at (570)-915-1500 for pricing of your service needs.

1. Inspect your system regularly (at least monthly). Remove visible debris from all aspects of the system, including all weepholes, accessible pans and tracks.
2. Twice a year, clean frame and glass with non-abrasive glass cleaner. For glazing other than glass, consult manufacturer — glass cleaners can damage surfaces.
3. Inspect all gaskets; look for separation from frames and tightness of seals.
4. Inspect all sealant joints annually; look for separation and tightness of seals. Any worn or brittle gaskets or seals should be replaced.
5. Use only GE Silpruf sealant, available from Solar Innovations®, of the matching color to replace damaged sealant beads. Pre-wipe and clean with isopropyl alcohol before applying new silicone.
6. Consult Solar Innovations® if any touch-up paint is required.
7. Consult Solar Innovations® for any abnormalities in appearance.
8. Customers should not walk directly on sloped glazing. All pressure should be placed on glazing bar caps. Consult a sloped glazing installation professional for additional instructions.
9. Silicone spray should be applied to hardware.
10. Service all motorized accessories per component manufacturers' recommended procedures.

Remember that glass is a reduced friction surface, and walking on it can be hazardous, particularly when the glass is wet or coated in pollen. Safety equipment should be worn, and only experienced glaziers should attempt to walk on glass slopes. Severe environmental conditions (including, but not limited to, salt water, chemical exposure, and sand) will result in shorter product life cycle.

\*\*Please note that Solar Innovations® provides individualized warranties depending upon the specific scope of the project. Extended warranties may be available, depending on the supplier and application. Please contact your Solar Representative for additional information regarding our warranties. As warranties can vary depending on vendor/supplier, finished photos are required to validate a project's warranty.