SERIES SI3000 PRODUCE STRUCTURALLY-GLAZED FOLDING GLASS WALL SYSTEMS



Maximizing the use of glass with minimal frame exposure

Our Structurally-Glazed Folding Glass Wall System operates just like the standard bifold door system that our customers absolutely love. This system maximizes the use of glass on the exterior and utilizes our G3 Framing System with stuctural sealant to secure the glass. Standard glass stops are used on the interior faces of the panels.

FEATURES

OPERATION:

- Top or bottom load
- In-fold or out-fold operation
- Endless configurations possible
- No corner post setup available
- Center pivot option

FRAMING:

- Aluminum
- Up to 3' x 10' panels and larger
- Standard, high performance and ADA compliant sills
- Matching sidelites and transoms
- · LEED friendly system including recycled content

HARDWARE:

- Some handle options with engineering approval
- Panic hardware and closer options available
- Roller assemblies designed to minimize and simplify panel maintenance
- Zero-maintenance extruded aluminum hinges with stainless steel pins
- Custom manufactured pulls and locks
- Closers (overhead)

GLAZING:

• Designed to accommodate 1" glazing infill

PERFORMANCE:

• Air, water, structural, impact, acoustical and thermally tested options

FINISHES:

- Standard finishes:
 - AAMA 2603: Black, White, Sandstone, Natural Clay, Bronze and Hartford Green
 - AAMA 611 Class I Anodized: Clear, Dark Bronze
 - Designer finishes:
 - AAMA 2604: Black, White, Sandstone, Natural Clay, Bronze and Hartford Green
- Custom finishes:
 - Powder coat finish: AAMA 2604, 2605
 - Fluoropolymer (50% or 70%): AAMA 2604, 2605
 - Faux wood
 - Dual finish interior/exterior applications

OPTIONS:

- Framed and cartridge retractable screen options
- Manufacturer-installed sill drain tubes, if required
- Mullions, decorative muntins, simulated divided lites (SDLs), interior and exterior grids

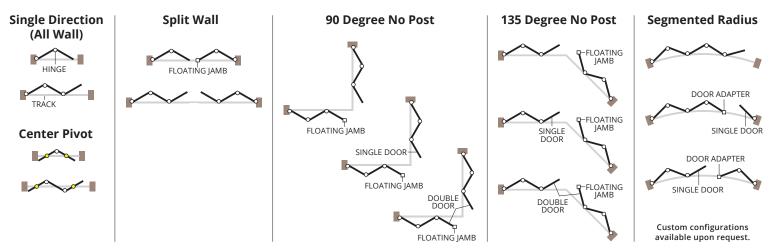


HARDWARE Pull Hardware Hinge Locks Semi-Concealed Hinge Recessed Extruded Low Profile Two-Point Two-Point Thumb Standard Locking Handle Keyed Locking Handle* Flush Bolt Pull Hinge Pull Handle Turn Lock (In-Fold) (Out-Fold) * Additional cost Pull Hardware, Hinge, and Lock Finish Options SI White SI Bronze Class I Clear Anodized Dark Bronze Anodized

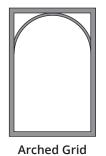
Custom color options are also available upon request.

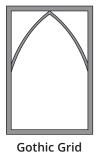
Please Note: All hardware is subject to vendor availability. Custom finishes may be available upon request at additional lead time and/or cost. Solar Innovations® reserves the right to discontinue any hardware option at any time. Please be sure to visit solarinnovations.com for additional product information.

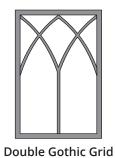
OPERATION

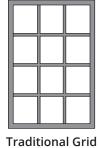


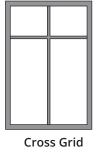
GRID OPTIONS

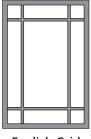












English Grid

3/16 15/32 11/4 5/32 3⁄4' Traditional Ogee with SDL Low Profile Wide Thin Low Simulated Interior Steel with SDL Muntin in Insulated with SDL Traditional with SDL Profile with SDL with SDL Glass

Like-sized grids can be mixed and matched, for example:

Low Profile Interior

Traditional Exterior

FINISH OPTIONS Anodized Additional cost Paint AAMA 2603 (5 year warranty). Finishes available while in stock. SI Black SI White SI Sandstone SI Natural Clay SI Bronze **SI Hartford Green** Class I Clear Dark Bronze Anodized Anodized Powder Coat Solids STANDARD - AAMA 2605 (10 year; up to 20 year warranty). Scratch & fade resistant; contains no VOCs.* Natural Clay Black White Sandstone Hartford Green Bronze FRSL 11618 FRSL 83247 FRML 97138 FRSL 4759 FRSL 32872 RSL 4664 Powder Coat Solids PREMIUM - AAMA 2605 (10 year; up to 20 year warranty). Scratch & fade resistant; contains no VOCs.* **Apollo White Bone White** Ivory FRSL 46646 Seawolf **Fashion Gray Colonial Gray** Charcoal Antique Bronze Burgundy Military ERSI 82908 FRSI 82909 FRSI 46645 FRSI 74652 ERSI 74653 FRSI 74654 FRSI 46648 **Light Blue** FRSL 21709 Visit https://www.ifscoatings.com/content/assets/Uploads/brochures/IFS-Architectural-Digital-Color-Card.pdf for additional metallic and anodic finishes. Metal Clad standard* Metal Clad PREMIUM* #4 Polished Rheinzink Rheinzink Rheinzink Brass Bronze Copper **Stainless Steel Bright Rolled Blue Gray Graphite Gray Decoral Finishes (Powder Coat)*** Acacia 1001 **Knotty Pine Douglas Fir** Acacia 1001 Cherry 1402 Oak Assi 2501 Cherry 1402 **Dark Walnut** Teak 2601 National Walnut 1806 DS 706 Textured Mahogany Finish 2103 DS 716 Textured DS 402 Smooth **1501** DS 716 Textured DS 402 Smooth **1802** 733 Textured 5 403 Smooth DS 733 Textured DS 403 Smooth DS 716 Textured DS 402 Smooth DS 716 Textured DS 402 Smooth DS 733 Textured DS 403 Smooth DS 733 Textured DS 403 Smooth DS 706 Textured Mahogany Finish Wood Veneering (Unfinished) standard* Wood Veneering (Unfinished) PREMIUM* Honduran Mahogany Ponderosa (White) Pine **Pecan Pine Douglas Fir** White Oak Walnut Cherry Note: wood veneering is for interior applications only. Available on a limited basis due to vendor supply. *Lead times subject to availability.

Note: Depending upon color selection, additional charges and increased lead times may apply. Extended warranties and service plans are available for an additional charge. Examples are shown as accurate as photography and printing processes allow. Final finish selection should be made from a physical sample; contact Solar Innovations[®] for samples. Product and finish options are subject to vendor availability. Solar Innovations[®] reserves the right to discontinue any option at any time without notice. Additional options, including custom color match, are available; contact Solar Innovations[®] for discontinue any option at any time without notice. Additional options, including custom color match, are available; contact Solar Innovations[®] for details.

To find out more about the features and options of our folding glass walls, visit our website at solarinnovations.com/folding-glass-walls/ or contact one of our sales designers at 800 618 0669.

SILL COMPARISONS

Folding Glass Wall Sill Type		Application	Top Load	Bottom Load	Recessed	Surface Mount	ADA Compliant	Florida Impact Tested	Water Performance	Max. Panel Height	Max. Frame Width	Max. Header Deflection
	G2 Recessed with Ramps	Interior or Exterior	Yes	Yes	Yes	No	Yes, with Sill Fill	Yes	Limited*	Varies	Varies	³ / ₁₆ ″
	G2 Recessed Flush	Interior or Exterior	Yes	Yes	Yes	Yes	Yes, with Sill Fill	Yes	9psf	Varies	Varies	³ / ₁₆ "
	G2 Recessed Standard	Interior or Exterior	Yes	Yes	Yes	No	No	Yes	12psf Outfold 9psf Infold	Varies	Varies	³ / ₁₆ ″
L	G2 Standard	Interior or Exterior	Yes	Yes	No	Yes	No	Yes	12psf Outfold 9psf Infold	Varies	Varies	³ / ₁₆ ″
	Recessed Flush Hat	Interior or Exterior	Yes	No	Yes	No	Yes, with Sill Fill	No	Limited*	10' 6"	Varies	³ / ₁₆ ″
	ADA Recessed Flush Hat	Interior or Exterior	Yes	No	Yes	No	Yes	No	Limited*	10′	Varies	³ / ₁₆ ″
	Surface Mount	Interior or Exterior	Yes	No	No	Yes	No	No	Limited*	10' 6"	Varies	³ / ₁₆ "
	ADA Surface Mount	Interior or Exterior	Yes	No	No	Yes	Yes	No	Limited*	10' 6"	Varies	³ / ₁₆ ″
	Thermal ADA	Interior or Exterior	Yes	No	No	Yes	Yes	No	Limited*	8′	16'	³ / ₃₂ ″
	Recessed Thermal ADA	Interior or Exterior	Yes	No	Yes	No	Yes	No	Limited*	10′	Varies	1⁄4″

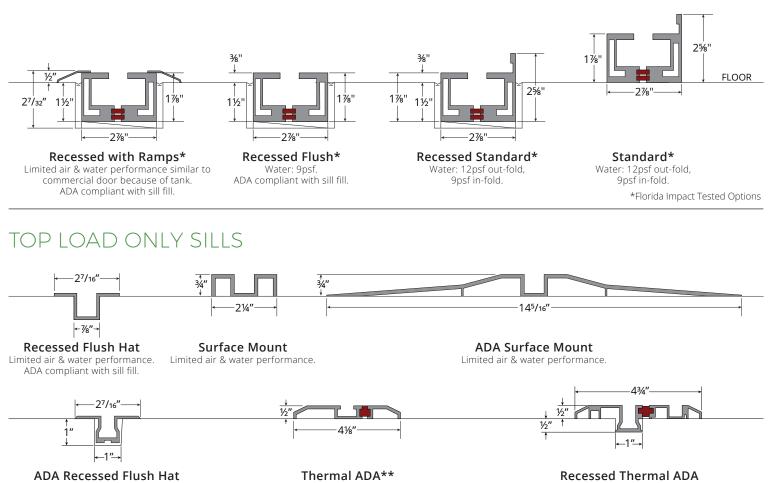
*Limited air and water performance similar to a commercial door

TOP & BOTTOM LOAD SILLS

Limited air & water performance.

Note: Center Pivot Folding Glass Walls will

get limited air and water performance.



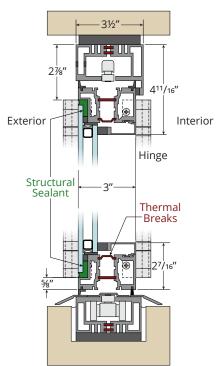
Limited air & water performance.

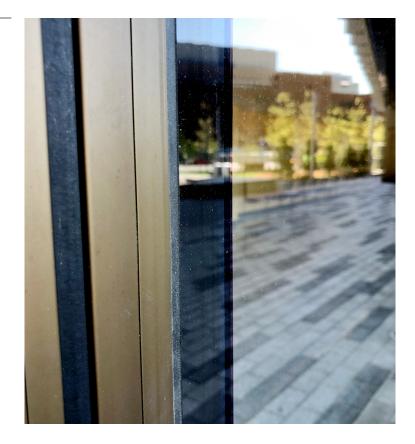
Limited air & water performance.

** 8' maximum panel height, 16' maximum frame

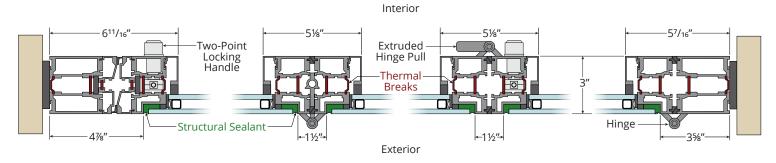
width, 3/32" maximum allowable header deflection.

HEAD & SILL DETAIL





JAMB DETAIL



ELEVATION DETAIL

