# SERIES SI6400 & SI6500 OPERABLE SKYLIGHTS



#### Truly innovative solutions.

Operable Skylights provide the benefits of increased natural light and ventilation. With a variety of operation possibilities, including Venting, Retractable, and 80°-90° Operable, the design possibilities are endless; each skylight is designed and built completely custom to fit any project. Solar Innovations®' thermally enhanced systems and high performance glazing options mean that the SI6400 & SI6500 skylights are built to last, in virtually any climate or application.

# FEATURES

#### PANELS:

- Custom configurations available
- Motorized and manual options available depending on system, operable intention, engineering approval
- LEED friendly system including recycled content
- Designed and manufactured in the U.S.A.

#### **PERFORMANCE:**

- Water performance up to 15psf
- Thermally enhanced utilizing thermal strut or thermal fill & debridge

#### GLAZING:

 Designed to accommodate almost any glazing infill including, glass, acrylic, polycarbonate, insulated metal panels

## OPTIONS

#### FINISHES:

- Standard finishes
  - AAMA 2603: Bronze, White
  - AAMA 611 Class I Anodized: Clear, Dark Bronze
  - Designer finishes
    - AAMA 2603: Hartford Green, Black
  - Natural Clay, Sandstone
  - Custom finishes
    - Powder coat finish: AAMA 2604 2605
    - Fluoropolymer (50% or 70%): AAMA 2604 2605
    - Wood veneer, metal cladding, foiling options
    - Dual color or dual finish options

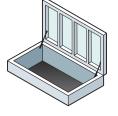
#### ACCESSORIES:

Fixed mesh insect screen options

### CONFIGURATIONS

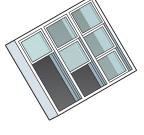
Additional configurations are available.



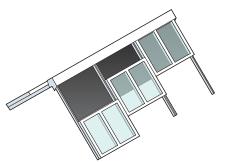


80°-90° Operable

Manual, air-filled piston assist.



**On-slope Retractable** 



**Ridge Retractable** 

Tube motor and cable operation ..

**Retractable** 2°-10° pitch recommended. Manual or piston motor operation depending on configuration.

FINISH OPTIONS

Paint AAMA 2603 (5 year warranty). Finishes available while in stock. Anodized Additional cost SI Natural Clay SI Black SI White SI Sandstone SI Bronze SI Hartford Green Class I Clear Dark Bronze Anodized Anodized Powder Coat Solids STANDARD - AAMA 2605 (10 year; up to 20 year warranty). Scratch & fade resistant; contains no VOCs.\* Black White **Hartford Green** Sandstone Natural Clay Bronze FRSI 11618 FRSI 83247 FRSI 46647 ERSI 4759 FRMI 97138 FRSI 3287 Powder Coat Solids PREMIUM - AAMA 2605 (10 year; up to 20 year warranty). Scratch & fade resistant; contains no VOCs.\* **Apollo White Bone White** Seawolf **Fashion Gray Colonial Gray** Military Ivory FRSL 46646 Charcoal Antique Bronze Burgundy Light Blue FRSL 21709 RSL 82908 FRSL 62496 FRSL 82909 FRSL 46645 FRSL 74652 FRSL 74653 FRSL 74654 RSL 46648 Visit https://www.ifscoatings.com/content/assets/Uploads/brochures/IFS-Architectural-Digital-Color-Card.pdf for additional metallic and anodic finishes. Metal Clad STANDARD\* (EXTERIOR ONLY) Metal Clad PREMIUM\* #4 Polished Rheinzink Blue Gray\*\* Copper Rheinzink Rheinzink Brass Bronze Bright Rolled\*\* **Stainless Steel** Graphite Gray\*\* **Decoral Finishes (Powder Coat)**\* American American Aged Aged Cherry Colony Dark Cherry Dark Oak Light Oak w/Flame Douglas Maple Maple Walnut European Golden Knotty National Oregon Table Oak Teak Cherry Oak Walnut Douglas Cherry Pine Wood/Glulam STANDARD\* Wood/Glulam PREMIUM\* **Red Oak** White Ash Hard Maple White Oak **Douglas Fir** Cherry Sapele Mahogany Walnut

\*Lead times subject to availability. \*\* Special order.

Note: Depending upon color selection, additional charges and increased lead times may apply. Extended warranties and service plans are available for an additional charge. Examples are shown as accurate as photography and printing processes allow. Final finish selection should be made from a physical sample; contact Solar Innovations® for samples. Product and finish options are subject to vendor availability. Solar Innovations® reserves the right to discontinue any option at any time without notice. Additional options, including custom color match, are available; contact Solar Innovations® for details.

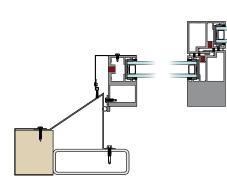
# RETRACTABLE SKYLIGHTS



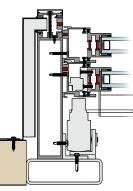
# PRODUCT OVERVIEW

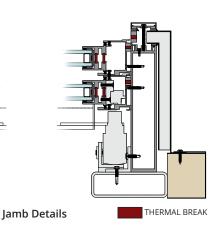
With over 15 years of development, Retractable Skylights are a convenient alternative method of ventilation. Solar Innovations<sup>®</sup> Retractable Skylights are a superior thermally enhanced system, limiting environmental temperature transfers, and are able to utilize high performance insulated glass to control air and moisture effectively, allowing them to be used in pool enclosures and other high-moisture environments. Retractable Skylights provide clear, unobstructed views and increased airflow for any glass structure or existing construction.

#### G3 MULTI PANEL DETAILS



Head & Sill Details





#### PANELS

- Minimum panel width on slope: 42"; smaller panels may be available upon engineering approval
- Panel size up to 5' x 7'; larger panel options may be available depending on application

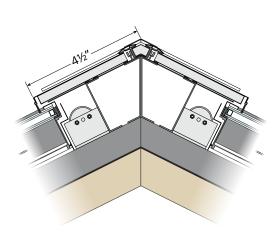
# GLAZING

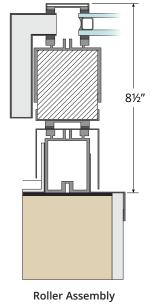
 Designed to accommodate almost any monolithic, insulated, laminated, decorative, polycarbonate, or solid panel infill from ¼" to 1¾"

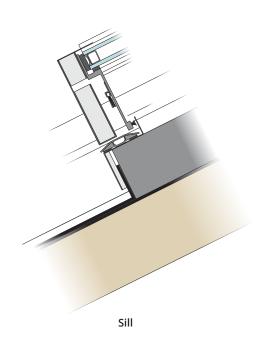
## PERFORMANCE

- Water performance up to 6.89psf (G3 only), depending on sill choice and configuration
- Structural tested up to a design pressure of 45psf (G3 only)

#### SINGLE PANEL OPTIONS

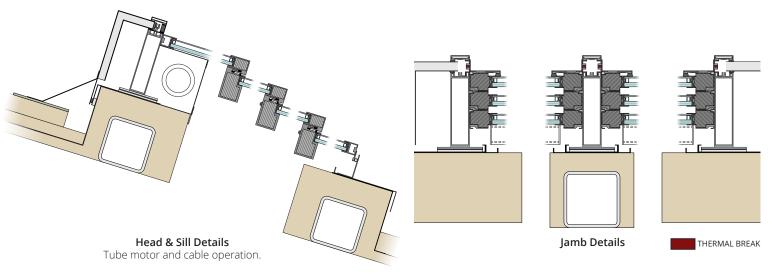






**Ridge** Tube motor and cable operation.

#### G2 MULTI-PANEL OPTIONS

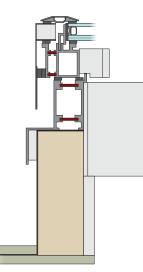


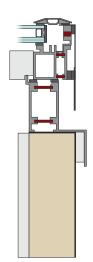


# 80°-90° OPERABLE SKYLIGHTS



## HEAD & SILL DETAILS





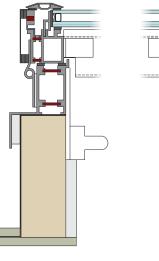
# PRODUCT OVERVIEW

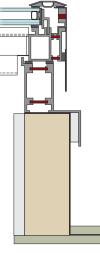
A 80°-90° Operable Skylight lifts the glazed unit, or "lid," 80°-90° from the plane of the curb. This type of skylight offers several applications and functions, the main being ventilation. A typical ridge vent or standard operable skylight only opens a few degrees, while the 80°-90° Operable Skylight fully opens, allowing for optimum amounts of ventilation.

At times, large equipment has to be moved into a room, but the building doors are not large enough, or a building may require easy access to the rooftop; in either of these situations, a 80°-90° Operable Skylight is an ideal solution. For those who enjoy stargazing, this skylight can also provide unobstructed views of the night sky.

Air & Structure Impact Testing							
Panel Type Size		Air Infiltration At 1.57psf (25mph)	Water Penetration	Design Pressure	Uniform Load		
G2 80°-90° Aluminum 2-Lite	66 <sup>11</sup> /16″ H x 86⁵/16″ W	0.05 L/s/m <sup>2</sup>	15psf	±40psf	±80psf		

## JAMB DETAILS





THERMAL BREAK

#### PANELS

- Minimum panel width: approx. 2' 2' 6";
  smaller panels may be available upon engineering approval
- Panel size up to 3'6" x 8'

#### GLAZING

Designed to accommodate almost any monolithic, insulated, laminated, decorative, polycarbonate, or solid panel infill from ¼" to 1½"

#### PERFORMANCE

- Water performance up to 15psf, depending on sill choice and configuration
- Structural tested up to a design pressure of 40psf

# VENTING SKYLIGHTS

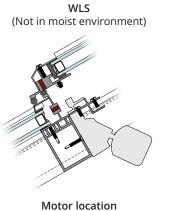


## PRODUCT OVERVIEW

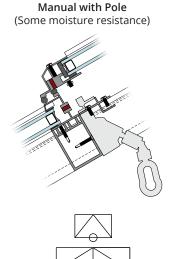
Solar Innovations<sup>®</sup> venting skylights bring the warmth of the sun to light up a room while also providing a means for heat to escape. These units can be operated manually or can be motorized and equipped with rain sensors for automatic operation. Breathe in the benefits of fresh air and reap the benefits of energy savings with our venting skylights.

Air & Structure Impact Testing							
Panel Type Size		Air Infiltration At 1.57psf (25mph)	Water Penetration	Design Pressure	Uniform Load		
G2 80°-90° Aluminum 2-Lite	72″ H x 120″ W	0.05 L/s/m <sup>2</sup>	15psf	±40psf	±80psf		

#### MOTOR DETAILS

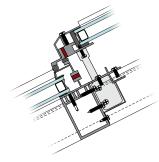


Maximum sash weight: 80 lbs.



Maximum sash weight: 140 lbs.

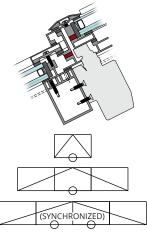
Marvel (Limited moisture resistance)





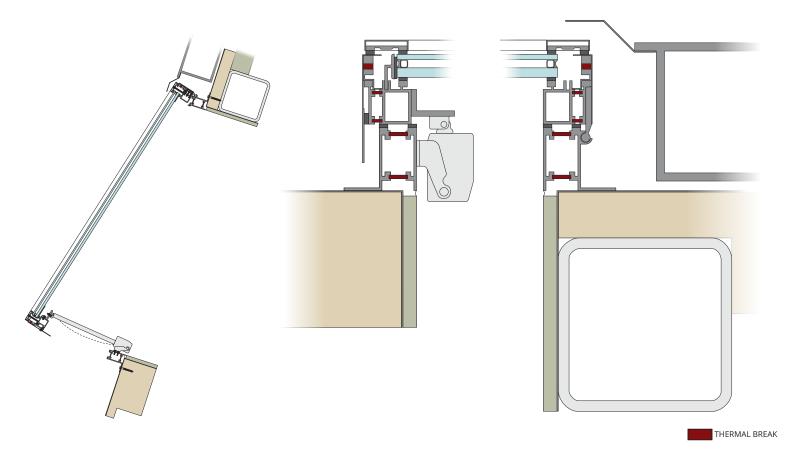
Maximum sash weight: 90 lbs.

WindowMaster (Highest moisture resistance)



Maximum sash weight: 90-450 lbs. dependent on model

#### WINDOWMASTER DETAILS



#### PANELS

- Minimum panel width: approx. 2' 2' 6";
  smaller panels may be available upon engineering approval
- Panel size up to 66<sup>11</sup>/<sub>16</sub>" x 86<sup>5</sup>/<sub>16</sub>"

#### GLAZING

Designed to accommodate almost any monolithic, insulated, laminated, decorative, polycarbonate, or solid panel infill from 3/16" to 1%"

#### PERFORMANCE

- Water performance up to 15psf, depending on sill choice and configuration
- Structural tested up to a design pressure of 40psf

### GLASS SPECIFICATIONS

	Overall Unit Thickness	U-Value	R-Value	Solar Heat Gain Coefficient	Visible Light Transmission	Reflectance Out	Reflectance In	UV Transmittance
DOUBLE GLAZED Outside Lite/Inside Lite								
Clear/Clear	1"	0.46	2.17	0.78	82%	15%	15%	58%
180/Clear	1"	0.26	3.85	0.64	79%	15%	15%	29%
272/Clear	1"	0.25	4.00	0.41	72%	11%	12%	16%
366/Clear	1"	0.24	4.17	0.27	65%	11%	12%	5%
340/Clear	1"	0.25	4.00	0.18	39%	11%	13%	2%
180/i89	1"	0.21	4.76	0.62	77%	15%	14%	27%
272/i89	1"	0.20	5.00	0.41	70%	11%	11%	16%
366/i89	1"	0.20	5.00	0.27	63%	11%	11%	5%
340/i89	1"	0.20	5.00	0.17	38%	11%	12%	2%
Gray/Clear	1"	0.45	2.22	0.60	57%	9%	13%	32%
Gray/180	1"	0.26	3.85	0.49	53%	9%	14%	17%
Gray/272	1"	0.25	4.00	0.38	50%	8%	9%	10%
Bronze/Clear	1"	0.45	2.22	0.62	61%	10%	13%	31%
Bronze/180	1"	0.26	3.85	0.61	59%	10%	14%	17%
Bronze/272	1"	0.25	4.00	0.39	54%	8%	10%	10%
TRIPLED GLAZED Outside Lite/Middle Lite/Inside Lite								
180/Clear/180	11⁄8"	0.15	6.67	0.56	70%	20%	20%	13%
272/Clear/180	11⁄8"	0.15	6.67	0.37	63%	15%	18%	8%
366/Clear/180	11⁄8"	0.15	6.67	0.25	57%	14%	18%	2%
340/Clear/180	11⁄8"	0.15	6.67	0.16	34%	13%	19%	1%



Learn More To find out more about the features and options of our Operable Skylights, visit our website at solarinnovations.com/operable-skylights