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(54) **COMBINATION MARINE AND STOP FRAME GLAZED PANEL AND METHOD FOR THE SAME**

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

This patent is subject to a terminal disclaimer.

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(51) **Int. Cl.**

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- E06B 1/52** (2006.01)
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(52) **U.S. Cl.**

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See application file for complete search history.

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(57) **ABSTRACT**

Disclosed is a framed glazed door or wall panel that can be utilized in applications requiring structural rigidity of the panel frame such as pivot doors, hinged doors, or glass folding doors, and a method for assembling the same. The panel includes marine glaze vertical frame members and horizontal stop glaze frame members. The vertical frame members and horizontal frame members can be rigidly joined by corner lugs inserted the body of the horizontal frame members and captively held on the surface of the vertical frame members.

6 Claims, 36 Drawing Sheets

